CLAIM AMENDMENTS

Claims 1-10 (Cancelled).

11.(Previously Presented) A rotatable link comprising;

a pipe (2) having a rim including a pair of opposed openings therein,

two first objects (3), each having a bore,

a second object (4) having a bore, and,

an attachment means (5) extending through said bores and assembling, in order, one of the first objects (3), the second object (4) and the other first object (3) into a unit (71), the two first objects (3) being secured to the pipe (2) within the openings in the rim (6) of the pipe (2), the pipe providing a mechanical tension which is transferred as compressive forces in the longitudinal direction of the attachment means (5) to the second object (4), the second object forming a link part rotatable relative to the two first objects, having an axis of rotation along the longitudinal axis of the attachment means (5).

12. (Previously Presented) The rotatable link according to claim 11 further comprising:

one or more pairs of apertured discs (8), each respective apertured disc (8) of each pair of apertured discs (8) being disposed on a respective side of the second object (4) between the second object and one of the first objects (3), the attachment means (5) extending through a hole in the apertured discs (8).

13. (Previously Presented) The rotatable link according to claim 12 wherein two or more pairs of apertured discs (8) are provided.

14. (Previously Presented) The rotatable link of claim 12 wherein three or more pairs of apertured disks (8) are provided.

15. (Previously Presented) The rotatable link according to claim 12 wherein four or more pairs of apertured discs (8) are provided.

16. (Previously Presented) The rotatable link according to claims 12 wherein the apertured discs (8) are made of a material selected from the group consisting of plastics, metals, brass and steel.

17. (Previously Presented) The rotatable link (1) according to claim 11 further comprising a plate (11) secured on the rotatable link part, the plate and rotatable link part forming a rotatable upright.

18. (Previously Presented) The rotatable link according to claim 17 further comprising a handle (12) secured to the plate (11).

19. (Previously Presented) The rotatable link according to claim 17 further comprising a rod (13), said pipe (2) being mounted along said rod, a longitudinal direction of the pipe (2) being essentially parallel to a longitudinal direction of the rod (13).

20. (Previously Presented) The rotatable link according to claim 18 further comprising a rod (13), said pipe (2) being mounted along said rod, a longitudinal direction of the pipe (2) being essentially parallel to a longitudinal direction of the rod (13).

21. (Previously Presented) A method of manufacturing a rotatable link comprising: assembling a unit (71) consisting of two first objects (3), each having a bore, a second object (4) having a bore, and an attachment means (5), by passing the attachment means (5) through said bores, in order, assembling one of the first objects (3), the second object (4) and the other first object (3), securing the unit (71) within a pair of opposed openings provided in a rim of a pipe (2), providing a mechanical tension in the pipe (2) which is transferred as compressive forces in a longitudinal direction of the attachment means (5) to the second object (4), the second object forming a link part rotatable relative to the two first objects and having an axis of rotation along the longitudinal axis of the attachment means (5).

22. (Previously Presented) The method according to claim 21 further comprising providing one or more pairs of apertured discs (8), and, disposing each respective apertured disc of each pair of apertured discs on a respective side of the second object (4) between the second object and one of the first objects, the attachment means (5) extending through a hole in the apertured discs (8).